

Thales ATM

PART NO. 120505-0002

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DESC. TRANSFER SWITCH ASSY, GLIDESLOPE

PROGRAM: MK20a, ILS 420

DATE LAST REVISED: 11/18/13

REWORK INSTRUCTION

P/L REV	ECN/CMCN	REVISION DESCRIPTION	PAGES	INCORPORATED BY	DATE
		Service Bulletin. Replace RF Cables 932613-0002 thru -0004	All	Doug Proplesch	11/18/13

THALES WORK INSTRUCTION

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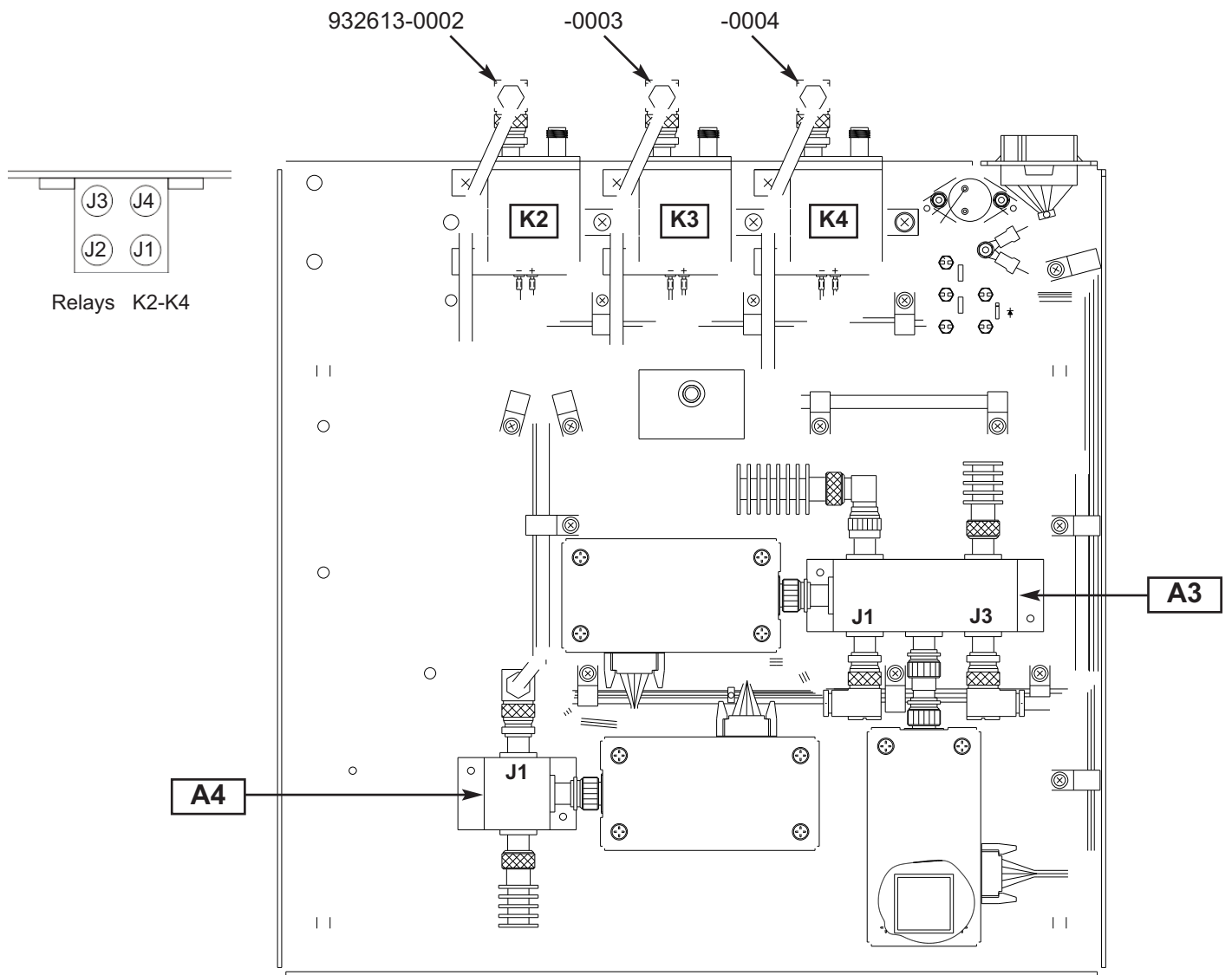
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DESC. TRANSFER SWITCH ASSY, GLIDESLOPE

QTY	PART NUMBER	DESCRIPTION	REFERENCE DESIGNATOR
1	932613-0002	RF CABLE ASSY	
1	932613-0003	RF CABLE ASSY	
1	932613-0004	RF CABLE ASSY	

* REPLACE RF CABLES AS FOLLOWS:
(Save cable clamps and hardware to secure new cables)

RF CABLE	FROM	TO
932613-0002	K2-J2	A4-J1
932613-0003	K3-J2	A3-J1
932613-0004	K4-J2	A3-J3



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DESC. TRANSFER SWITCH ASSY, GLIDESLOPE

QTY	PART NUMBER	DESCRIPTION	REFERENCE DESIGNATOR
Ref	094410-0000	CABLE CLAMP, 4N	
Ref	094357-0000	CABLE CLAMP, 6N	
Ref	094358-0000	CABLE CLAMP, 7N	
Ref	915013-0028	SCREW, 6-32 X 3/8	
Ref	925001-0004	WASHER, FLAT, # 6	

* SECURE RF CABLES AND HARNESS USING CABLE CLAMPS.
STACKUP: SCREW, WASHER, CLAMP, CHASSIS.

